

SOUTH PRODUCTION NOTES

Mar 8, 2015
all Shift Notes

BASF EMPLOYEES

42 Last Recordable
618 Last Lost Time

133 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / AI 5637 next:

**Started making batches on Sunday midnights after pump was replaced.
continue**

#1 RC / Si-1624 done (moved to #3 RC):

**Cleaning started. High priority to get this done.
Exhaust to**

#2 MED line / Cu 0860:

**Line is down due to the mixer discharge gate. Parts needed and not available...
Make sure to put the date and shift on the bags and feed in batch order to the calciner. Monitor transition sock for leakage. New transition socks are being looked into. Only one grab sample is needed/shift. Any questions, contact Justin.**

#2 RC/ Cu 0860:

Stopped feed – nearly out of material. Once back up again, PLEASE monitor and check surface areas, and contact Justin Quach if out of range for specific corrective instructions. Continue to feed in batch order. Do not feed the bag marked lot 719/720.

Exhaust to F1

#3 Cu 0360 next:

Continue.

**We will be making 6 batches of material to fill up the 3 blues totes and then sending them back through for the 2nd dry pass. Put 2 batches in each tote this will give you one pallet of drums. All drums to be sealed and taken to the 1st floor to be transported to the north end.
Please take all dried samples to the sample rack.**

#3 RC / Rescreening Si 1624:

Syntron is now operable after Kirk's programming and PSSR walk-through. Running rescreens now. Cleaning kit installed in screener. set cutter initially at 15 htz. Change cutter settings if pieces are too big (do not go above 25 htz setting on cutter). If you need to make syntron adjustments, they are now done in control room only. Keep feed rate 200-250 and begin with bags of LOT 629 material, and feed these in bag order.

Exhaust to Trimer

#4 RC / D-0222 KLP done:

Down, cleaning started

NOTE: Auto sample was repaired by Page on Monday, still need an electrician to look at.

Exhaust to

#5 RC / Cu 0539:

Vac-u-max secondary filter will need to be changed as we are getting high pressure indication. Will do this early afternoon shift, then monitor. Make sure we are not overfilling hopper!

Continue with 112 bags @ 500 lbs.

Exhaust to 5 DC

#6 RC & Dryer / D-1781 LAQ done, E 321 next

Bodmann advised to drum all remaining material for reclaim. Will need to clean up for E 321 next. Waiting for Sheets (start rough cleaning anytime and we will continue when sheets are delivered).

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

New Pfaudler / V 2045 next:

Continue on 3rd batch. Get LOI then continue if in range. Get this going on Friday afternoon shift so 12 hour dry time can start, and sample can get to lab by Saturday morning.

7 Tank Vanadyl Oxalate solution for V 2045:

BE SURE TO CHECK SPG BEFORE EACH BATCH AND ADJUST TANK AS NEEDED.

Tank cooled and two samples taken (one is at lab, the other in department for John Bodmann).

Old Pfaudler / D 1781 LAQ/ Cleaning for BE0101

Pfaudler has been rinsed and hopper cleaned. Floor area has been cleaned. Formal cleaning??

National Dryer: Cleaning

GEM is finished.

PK Blender Selexsorb:

2 batches of pill mix made on Sunday midnights. Then back to selexsorb. Follow new solution sheets and contact John Bodmann if any questions.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Tower 3 Cu 0860:

Tower completed. Unload and reload Friday afternoon done.

Tower 6 / QVAM next:

Tower washed out on Saturday afternoon. Ready for install

North Screener / Cu-0860:

Running 0860 now

South Screener / Cu-0860:

Running 0860 now

#2662 (west) Pill Machine / AI-3917 T 3/16”:

Out of powder, being made on Sunday midnights NOTE: sample thief fell into bag 3 Lot 68

#2664 (east) Pill Machine / AI-3917 T 3/16”:

Out of powder. Being made on Sunday midnights

TK #2 / V 2046:

Feeding refires now.

Drums 1-16 of current lot 35 have been milled and north end will be repacking this material to bags on Saturday. When all of the 2046 blends are fed, continue with the refire bags. Continue loading and unloading. Watch suction on the loading station. Blow down DC once a shift to keep up suction. Allow all material to come out of screw feeder before moving sagger from loading station.

NOTE:

TK #4 / Cu 2508:

Continue rescreening as manpower permits....grab any remaining 2508 bags from building 24. 1 bags of rescreen left.

WOW for reprograming to turn off screener when drum is full

Harrop Kiln / Al 3921 next:

Continue...split the time on the kiln with the screener or other personnel (4 hrs). 2 bottles of eyewash solution are now at the normal eyewash station. Please read directions for use before beginning to work in this area.

We are now loading the front half of the car and the top 2 saggars on the back half of the saggars. Operators will be switched out half way through the shift.

Building 27 Belt Filter / Bv-0307 next:

Cleaning for 6081

Priorities:

- 1) Reduction Towers
- 2) #1 MED/RC
- 3) #5 RC02320510
- 4) #2 T Kiln
- 5) HC-11 Precip/Dry
- 6) #3 MED
- 7) Harrop Kiln
- 8) West Pfaudler
- 9) #2 Line/#2RC
- 10) Horne Tableting Machines
- 11) #4 Tunnel Kiln
- 12) South PK
- 13) #3 RC